



# Global Healthcare User Group - HUG

The global language of business

[www.gs1.org](http://www.gs1.org)



# GS1's Brand Architecture



## The global language of business

**OVERALL BENEFIT: Improving efficiency & visibility in supply and demand chains**

### GS1 SOLUTIONS & SERVICES USING GS1 STANDARDS

Solutions: POS / Inventory Management / Asset Management / Collaborative Planning / Traceability  
Services: Global (GSMP, GEPIR, Global Registry, Training and Accreditation) & Local (e.g. Certification, Implementation, Training)

 **System** - Integrated system of standards



Global standards  
for automatic  
identification

Rapid and accurate,  
item, asset or  
location identification



Global standards  
for electronic business  
messaging

Rapid, efficient  
& accurate business  
data exchange



The environment  
for global data  
synchronisation

Standardised, reliable  
data for effective  
business transactions



Global standards  
for RFID-based  
identification

More accurate, immediate  
and cost-effective  
visibility of information

GS1 Identification Keys (e.g. GTIN, GLN, SSCC, GRAI, GIAI, GSRN, EPC) & Attribute Data (e.g. Best Before Date)



# The global Healthcare User Group - HUG

## Mission:

**Lead** the healthcare industry to the effective utilization and development of global standards with the primary focus on **automatic identification** to **improve patient safety**

## Vision:

Become the **single source** for **regulatory agencies** and trade **organizations** (manufacturer, wholesaler, hospital and pharmacy) to seek input and direction for **global standards** in the healthcare industry



# Guiding Principle

## Collaborate Across GS1

- HUG Members Participate on Other Work Groups within GS1 as Appropriate
  - Provide Feedback Mechanism with Other Work Groups and GS1 Organizations that Support the Development of Auto ID or eCommerce Standards
- Leverage Synergies with EPCglobal's HLS BAGs for Activities focusing on RFID
  - HUG Leadership to Participate in EPCglobal Tri-Chair Monthly Meetings
- Communicate Regulatory Activity and Communication throughout GS1
  - RFID/EPC Discussions:
    - The HLS BAG Tri-chairs have Primary Responsibility for RFID Activities in the US via EPCglobal (Elizabeth Board)
    - HUG will include the HLS BAG Tri-chairs in Regulatory Discussions with Other Markets



# HUG Organisation

**Project Management  
Coordination**  
GS1 (HO, US, JP)

coordination

**EPC Global**

HUG Co-chairs: R. Hollander & V. Zeinar

## Membership

V. Zeinar (B.Braun)

## Standards Implementation

T. Werthwine (J&J MD)

## Standards Development

P. Tomicki (Baxter)

## Business Case

E. Dzwill (J&J Ph)

## Regulatory Affairs

J. Elkin (Medtronic)

## Communic/ Coordination

J. Willmott (Smiths Med)  
R. Hollander (Pfizer)

- identify & prioritise groups of supply chain stakeholders
- organize enlargement

- research baselines of implemented standards
- identify & help to resolve GS1 Standards implementation issues
- resolution roadmap
- action list

- review standards development process
- produce standards development strategy
- research industry & regulatory baseline for future healthcare standards development

- develop business case to demonstrate the benefits of using a global standard
- best practice

- organize industry around a single position regarding future regulations **'speak with one global voice'**
- research baselines of legal requirements
- keep contacts to regulatory bodies

- lead & organize internal / external communication
- establish the **HUG** as the leading voice in the area of auto-id in HC
- web-site, press releases ...



## HUG Focus Area's

### **Prevention of Medical Errors**

Encoding of the unit dose or unit of use package to enable automated verification to ensure right dose, for the right patient at the right time. Encoding of the unit of use package to enable automated verification to ensure the right device for the right patient.

### **Product Authentication**

Utilizing a GS1 data structure, enable authentication of individual packages, cases or pallets.

### **Tracking and Tracing**

Utilizing a GS1 data structure, work with supply chain trading partners to enable an electronic pedigree for individual packages such that in the event of a counterfeiting incident, tracing of the suspect product can occur.

### **Increase Total Supply Chain Efficiency**

Through greater visibility, accuracy and velocity.



# Tour of the Past, Present and Future

## The Past: 1990's

- Supply Efficiencies
- Pallet Through Retail Packages

## The Present: 2000-2006

- Prevention of Dispensing Errors
- Unit Dose and Unit of Use Packages

## The Future: 2006 Forward

- Counterfeit Deterrence
- Pallet/Case/Retail Packages



# The Past

## Supply Chain Efficiencies



# The Past: 1990's

## Early 1990's

### Retail Packs –

- Wholesalers' Need for Increased Levels of Automation in their Warehousing and Distribution Facilities
- Initial Focus on Retail Packages
- National Drug Code in Barcode Format (UPC)
  - Manufacturer/Labeler, Product, and Package Size
- Code Utilized by Wholesalers, Pharmacists and FDA
- All Retail Packages by 1992





# The Past: 1990's

1993 - 1996

Shipping Containers –  
Healthcare Distribution  
Management Association  
(HDMA) Voluntary Standards for  
Barcodes

- NDC, Case Quantity, Lot Number, and Expiration Date
- Two Adjacent Panels



60 Cartons x 100 Capsules

**Dilantin®**  
(Extended Phenytoin  
Sodium Capsules, USP)  
**100 mg**

Store at controlled room temperature,  
15°- 30°C (59°- 86°F).

Protect from light and moisture.

Distributed by



**Parke-Davis**

Division of Pfizer Inc, NY, NY 10017

89-5965-00-3

NDC 0071-0362-40

7603

(01) 5 03 0071 0362 40 1

QTY: 60      EXP: EXPIRE      LOT: LOTNUM

(22) 8 60 3 YYMMDD LOTNUM 1

NDC 00 / 1-0362-40

(01) 5 03 0071 0362 40 1

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# The Present

## Patient Safety

### Dispensing Error Prevention



## The Present: 2000-2006

### Patient Safety – Unit Dose and Unit of Use Packages

- March 2004: Final Rule Published
  - NDC on Unit Dose or Unit of Use Container Labels
  - Lot and Expiration Date Optional
  - Linear Symbology
  - UCC.EAN or **HIBCC Standards**
  - **Two** Year Implementation

## Pfizer Position:

- Meet or Exceed Regulatory Requirements
- Meet Customer Needs Where Feasible
  - Utilize all Three Data Elements
  - NDC, Lot Number and Expiration Date



On Line Platen Printing



Hospital Unit Dose Blister  
Reduced Space Symbology with  
Composite Code



# Importance of Data Standards: Structures vs. Carriers

### Data Structures -

- Global Trade Identification Number
  - Enables us to use existing NDC (or JAN/EAN)
  - Identifies Package Level
    - Mitigates the Need to Change Code for Unit Dose Level
- Application Identifiers for Format
  - 01 for Global Trade Identification Number (GTIN)
  - 10 for Lot Number
  - 17 for Expiration Date
    - Addresses Individual Site Needs on Dating Formats



# Importance of Data Standards: Structures vs. Carriers

### Data Carriers -

- Barcodes - Linear vs. Two Dimensional
  - 2D Codes
    - More Information, Less Space
    - Improved Readability over Linear Codes
  - Laser Scanner vs. Imaging Scanner
    - Price Differential is Declining
  - FDA Requires Linear for NDC
    - OK with 2D for Lot and Expiration Date
  - Market will Drive in the End
    - Those Hospitals Wanting the Variable Info, Will Invest in the Technologies
    - Those Drug Manufacturers Wanting Improved Relations, Will evaluate how to accomplish



# The Future: 2006 and Forward

Patient Safety  
Secure Supply Chain



# The Future: 2006 Forward

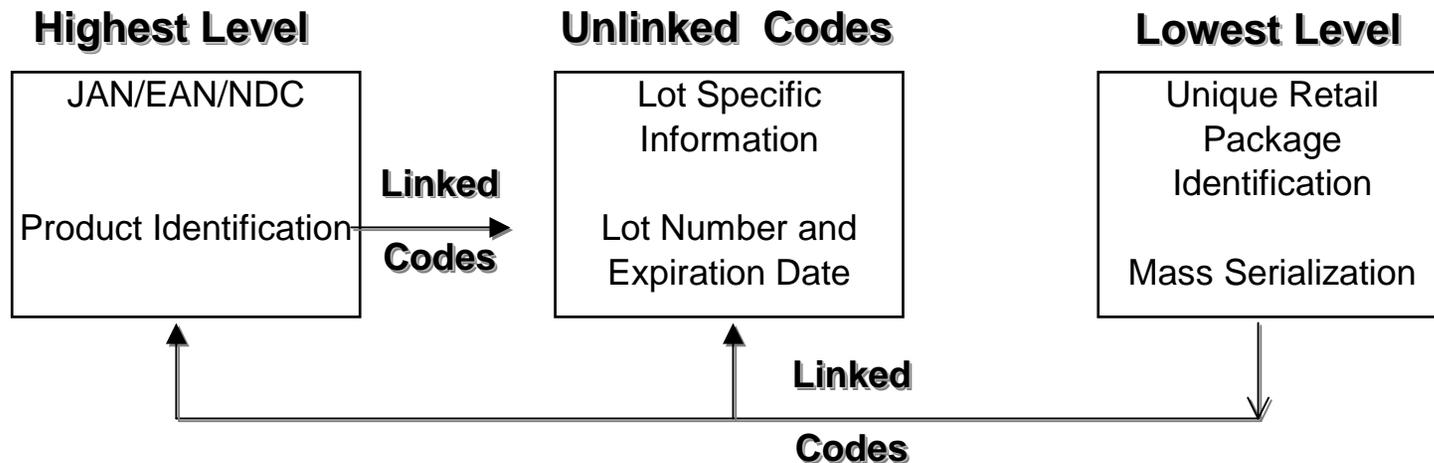
## Lots of Discussion About Data Elements Needed

- Product Codes - NDC/EAN/JAN
  - Prevention of Dispensing Errors
  - Inventory Management (via GTIN)
- Lot Number
  - Traceability and Recalls
- Expiration Date
  - Dispensing of Expired Medicine
  - Pharmacy Stock Rotation / Pharmacy Returns
- Serialization of Retail Packages
  - Authentication
  - Anti Counterfeiting via Track and Trace
  - Anti Diversion
    - Italian Bolino Initiative Ready for Implementation
    - Portugal, Belgium and South Africa Reviewing

All Four Data Elements are Related!



## Relationship of Data Elements



Product Code and Serial Numbers are “Pointers” to more information

- Product Name:
  - Latest Available Full Prescribing Information
  - UCC/EAN Standards Allow Linkage to Lot Specific Info
- Serial Number:
  - Lot Specific Info
    - Recall Information
    - Product Tracking and Authentication
    - Can Live on Its Own (EPC)

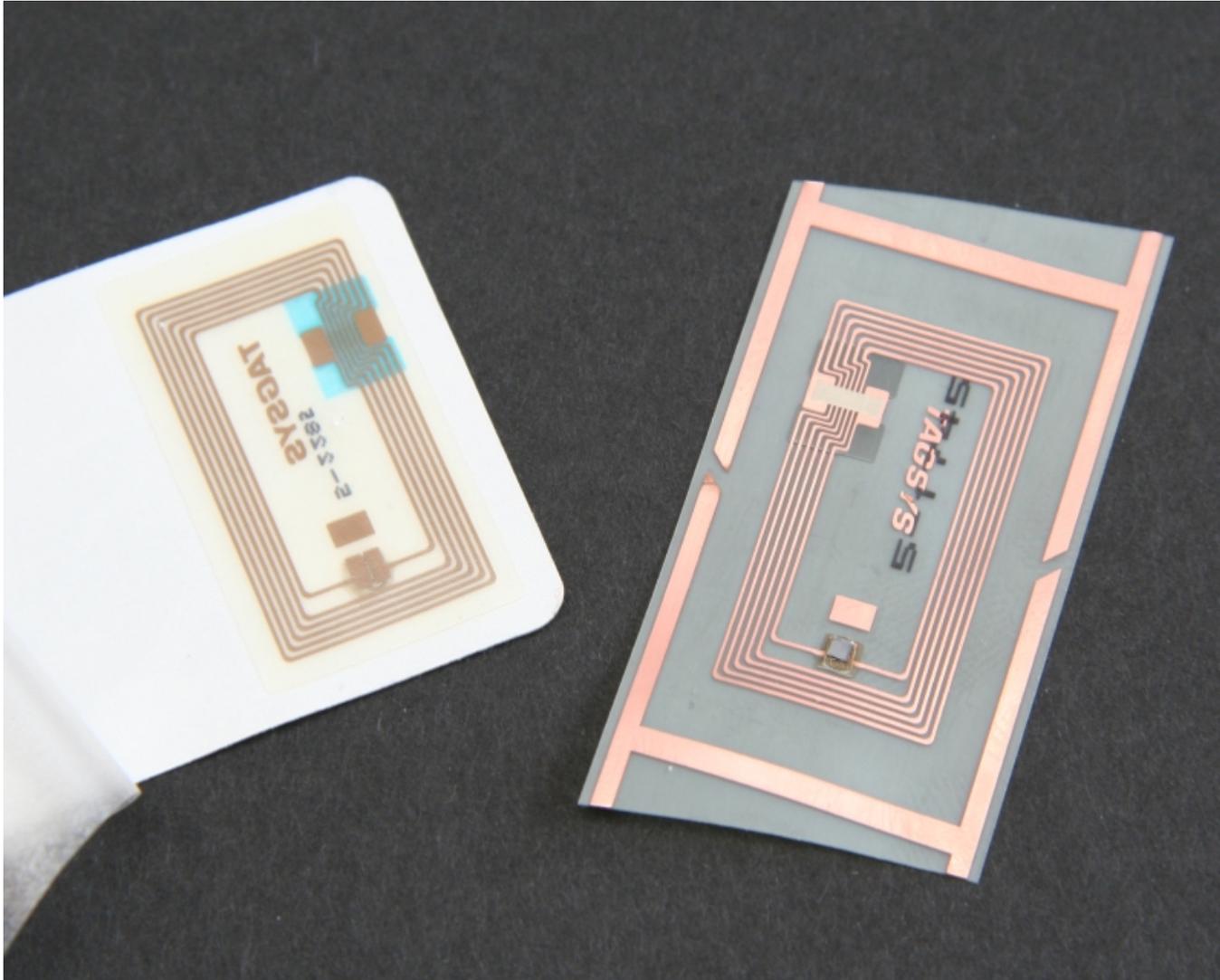


## What has Delayed Mass Serialization?

- Pallet and Cases Possible Today via EAN.UCC Barcode Standards
- Attempts at Package Level Stalled
  - Technology
    - Barcodes Require Line of Site
    - Contradicts Term “Mass”
  - Standards
    - Proprietary Solutions => High Cost

## What will Enable Mass Serialization?

- Electronic Product Code
- Radio Frequency Identification and/or 2D Barcodes





# Multi-Pronged Approach

EPCglobal Logo and RFID Tag location (tag is under label)

The image shows a box of Pfizer Viagra 100mg tablets. The box is white with blue and red accents. The text on the box includes: "30 Tablets", "NDC 0069-4220-30", "Rx only", "Viagra® (sildenafil citrate) tablets", "100 mg\*", "Distributed by Pfizer Labs", "Division of Pfizer Inc, NY, NY 10017", "8703245", "PROD169", "01 JUN-05", and "4002". A red box highlights the EPC Data 2D Barcode on the right side of the box. A red line points from the text "EPC Data 2D Barcode" to this barcode. Another red line points from the text "Color Shift" to the bottom right corner of the box. A red box highlights the EPCglobal logo and RFID tag location on the left side of the box. A red line points from the text "EPCglobal Logo and RFID Tag location (tag is under label)" to this box. A large red watermark "SAMPLE" is overlaid on the box.

EPC Data 2D Barcode

Color Shift

# RFID Tag or Barcode?





# Future?

## Stay Focused on Business Objective, Use and Practicality

- What role does auto-ID play in solving the objective?
  - What is the data structure required?
- What are the use requirements?
  - Granularity? Lot or Serial
  - Volume? Transactions
  - Mixed or Homogeneous Packages?
  - Line of Site or non Line of Site?
- What are the technical challenges?
  - Dosage form, Package Level and/or Package Type
  - Do we need to print the codes in-line or can we use preprinted components?
  - Practical? Technically Possible but with What Quality and Cost
- What to do?
  - Strive for Global Alignment through Global Guidelines
  - We Will Arrive There Faster