



The Global Language of Business

# EPCIS

*Improving traceability, security, regulatory compliance and interoperability.*

GS1 EPCIS is an open standard which allows businesses to capture and share supply chain information about the movement and status of goods, both within their enterprise and with their business partners.

## The Challenge

*How can we increase visibility around the physical movement of products as they travel throughout the supply chain?*

In industries that deal in the handling of physical goods – such as manufacturers, distributors, logistics providers, resellers or large end users of tangible goods – traceability of products is always a major concern.

The need for sharing detailed product information in a cost-effective way while finding opportunities for better supply chain visibility – and ultimately greater efficiency – is essential in today's evolving business environment. How can companies benefit and improve their operational processes and easily share information through a single language?

## The Solution

EPCIS enables trading partners to share information about the physical movement and status of products, as they travel throughout the supply chain – from business to business and ultimately to consumers.

GS1's EPCIS standard is visibility-enabling. A critical foundation that can help companies improve business processes, comply with regulations, and increase consumer and patient safety. Its flexibility and extensibility are geared to support both current and future needs of trading partners across multiple industries, regardless of the data carrier.

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“We are seeing EPCIS emerge as a way to reliably document chain of custody and chain of ownership. Such information trails are mandatory in a growing number of regulatory jurisdictions, as they help prevent counterfeits from entering legitimate supply chains, to be approved. Of even greater importance is patient safety, which can be improved substantially by the supply chain visibility that EPCIS helps provide.”

**Scott Mooney**  
Vice President of  
Distribution Operations /  
Traceability at McKesson  
Pharmaceutical

## Did you know?

With the recent release of EPCIS 1.1 lot/batch-based product identification is now supported, catering for industries where serialisation at item level is not always feasible. What's more, EPCIS allows for industry-specific enhancements and although "EPC" is part of its name, EPCIS works well with GS1 Identification Keys, regardless of whether they are encoded in GS1 barcodes or on EPC/RFID tags.



## The Benefits

### Real business impact

Correct implementation of EPCIS makes it easier to track and trace products, manage inventory and satisfy consumer and regulatory requirements for accurate information on product chain-of-custody and availability.

### It answers the important questions

EPCIS allows businesses to capture and share supply chain information about the movement and status of goods, both within their enterprise and with their business partners. Such movements or "events" comprise four dimensions:

- What products are impacted?
- When did this time-stamped event occur?
- Where was the product, where is it now?
- Why was this observed, which process step?

### Interoperable and flexible framework

EPCIS was developed and continues to be enhanced to meet the needs of multiple industries like consumer goods, fresh foods, apparel, fish, transport & logistics and healthcare.

### Defined vocabulary and interfaces

EPCIS defines interfaces for sharing supply chain event data between applications that capture event information - and applications that need access to such information. EPCIS is complemented by its companion standard Core Business Vocabulary (CBV), which defines data values for a broad set of business processes and scenarios. This vocabulary is used to populate EPCIS events, ensuring that all trading partners exchanging supply chain visibility data have a common and consistent understanding of the business meaning of that information.

## The Future

### EPCIS implementation and beyond

EPCIS is increasingly deployed in sectors such as healthcare, fresh foods, apparel and rail to improve efficiency in areas ranging from inventory management through loss prevention to consumer and patient safety. Implementation is experiencing growth in:

- Pharmaceutical chain-of-custody
- Food / Fresh Produce Packaging and Distribution
- Fresh Fish Packaging and Distribution
- Vehicle Visibility in Rail
- Digital Coupon Management in retail
- RTI management
- Asset management ( Oil/Gas)
- Tobacco chain of custody
- Apparel Stock-Taking & Cycle Counting

## Additional Resources

### For more information, please visit...

#### Metro Group- Visibility from Catch to Consumer

[http://www.gs1.org/sites/default/files/gs1\\_metro\\_traceability\\_sustainability\\_case\\_study\\_0.pdf](http://www.gs1.org/sites/default/files/gs1_metro_traceability_sustainability_case_study_0.pdf)

#### EPCIS Enabling Visibility from 'Source to Shelves'

[http://www.gs1.org/sites/default/files/docs/casestudies/gs1\\_epcis\\_source\\_to\\_shelves.pdf](http://www.gs1.org/sites/default/files/docs/casestudies/gs1_epcis_source_to_shelves.pdf)

#### Healthcare Supply Chain Integrity enabled by EPCIS

[http://www.gs1.org/docs/healthcare/EPCIS\\_Healthcare.pdf](http://www.gs1.org/docs/healthcare/EPCIS_Healthcare.pdf)

#### GS1 EPCIS for Rail Vehicle Visibility

[http://www.gs1.org/sites/default/files/docs/epc/GS1\\_EPCIS\\_Rail\\_Standard.pdf](http://www.gs1.org/sites/default/files/docs/epc/GS1_EPCIS_Rail_Standard.pdf)

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